

Dublisisil® 20



Technical Data Sheet

Intended use: Addition-vulcanising duplication silicone for the production of extremely precise, dimensionally stable duplication forms.

Manufacturer: Drewe Dentamid GmbH
Max-Planck-Straße 31
59423 Unna / Germany

Composition:

Pos	Chemical term
1	Polyvinylmethylsiloxane
2	Silicic acid
3	Filling materials
4	Pigments

Colour: pink

Final hardness: 20 Shore A \pm 2

Processing time: 6 min \pm 1 min at 23 °C

Setting time: 25 min \pm 5 min at 23 °C
(incl. processing time)

Consistency: type 2: irreversible (DIN EN ISO 14356)

Strain in compression: 14.3 % \pm 0.5 % (DIN EN ISO 14356)

Linear dimensional change: < 0.1 % (DIN EN ISO 14356)

Elongation: 235 %

Recovery from deformation: > 99.8 % (DIN EN ISO 14356)

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