

Dublisisil[®] 15 speed



Technical Data Sheet

Intended use: Addition-vulcanising duplication silicone for the production of extremely precise, dimensionally stable duplication forms.

Manufacturer: Dreve Dentamid GmbH
Max-Planck-Straße 31
59423 Unna / Germany

Composition:

Pos	Chemical term
1	Vinyl containing polydimethylsiloxane
2	Silicic acid
3	Filling materials
4	Pigments

Colour: turquoise

Final hardness: 15 Shore A \pm 2

Processing time: 3 min \pm 30 sec at 23 °C

Setting time: 10 min \pm 2 min at 23 °C
(incl. processing time)

Consistency: type 2: irreversible (DIN EN ISO 14356)

Strain in compression: 14.3 % \pm 0.5 % (DIN EN ISO 14356)

Recovery from deformation: > 99.8 % (DIN EN ISO 14356)

Linear dimensional change: < 0.2 % (DIN EN ISO 14356)

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