## 1. Manual setting of the process parameters

1	Configuration Level  Please insert access code  2 7	Switch on the power at the back of the device and press simultaneously the operating button to enter the configuration level. Enter the access code "217".
2	<ul> <li>Configuration Level</li> <li>▲</li> <li>▲<th>Enter "Material library" by pressing the rotary button</th></li></ul>	Enter "Material library" by pressing the rotary button
3	<ul> <li>Material library</li> <li>Program 01</li> <li>Program 02</li> <li>Program 03</li> </ul>	Press the rotary button >5 seconds for a manual setting of process parameters.
4	Material library   Program 01   10:10	Choose the programme name by turning the rotary button.

5	Material library   Program 01   10:10	Choose the curing time by turning the rotary button according to the instruction of use of the material.
6	Material library Program 01 10:10 Program 01	Chose the exposure medium according to the material. For the post curing of medical devices nitrogen is necessary. Activate "N2" by turning the rotary button. For post curing laboratory products activate "AIR".
7	Material library     Program 01     10:10	For setting the LED intensity turn the rotary button.
8	UED intensity     Top Pannel     Bottom Pannel	Adjust all LED intensities according to the instruction of use of the materials. Afterwards exit the "LED intensity" level and the "Material library" level.

## 2. How to create parameter files and include them into the PCU LED

	To install new parameters
Office: Usidett verwendete Arbeitsmappen	To install new parameters
Specifier              ← = + ↑              ← → ↑             ← → ↑	into the PCU LED open the
Automotive automotive Duckan	file "PCU_NAME" with an
forgeten	Excel software. To select
Control C	the parameter file
3 10 Opinte El Baler El Dentry	"PCU_NAME" make sure to
Determine PC_1MM - Add Others	display all file formats.
2 Textkonvertierungs-Assistent - Schritt 1 von 3 ? ×	Chose in the following
Der Textkonvertierungs-Assistent hat erkannt, dass Ihre Daten mit Trennzeichen versehen sind. Wenn alle Angaben korrekt sind, klicken Sie auf "Weiter", oder wählen Sie den korrekten Datentyp.	window "MS-DOS (PC-8)"
Ursprünglicher Datentyp Wählen Sie den Dateityp, der Ihre Daten am besten beschreibt:	and click on "Novt"
<u>G</u> etrennt - Zeichen wie z.B. Kommas oder Tabstopps trennen Felder (Excel 4.0-Standard). <u>F</u> este Breite - Felder sind in Spalten ausgerichtet, mit Leerzeichen zwischen jedem Feld.	and click off mext.
Import beginnen in Zeile: 1 🖨 Dateiursprung: MS-DOS (PC-8)	
Die Daten haben Überschriften.	
Vorschau der Datei C:\Users\KKurz\Desktop\Version20171207_PCU LED Calibration and Monito\PCU_NAME.txt.	
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Abbrechen < Zurück: Weiter > Fertig stellen	
Textkonvertierungs-Assistent - Schritt 2 von 3         ? X	Choose Tabstopp and
Dieses Dialogfeld ermöglicht es Ihnen, Trennzeichen festzulegen. Sie können in der Vorschau der markierten Daten sehen, wie Ihr Text erscheinen wird.	confirm with "Next"
Trenzeichen	commune next.
Instruction     Instruction     Instruction     Instruction     Instruction     Instruction     Instruction     Instruction	
Leerzeichen	
Andere:	
Datenvorschau	
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Abbrechen < Zurück Veiter > Fgrtig stellen	

4	Textkonvertierungs-Assistent - Schritt 3 von 3 ? X								Select the column Text and			
•	Dieses Dialogfeld ermöglicht es Ihnen, jede Spalte zu markieren und den Datentyp festzulegen. Datenformat der Spalten											
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	Iext     Datum: TMI	Die Option Standard behalt Datums- und Zahlenwerte bei und wandelt alle anderen Werte in Text um.     Datum: TMJ      Spalte nicht importieren (überspringen)						Click on complete.				
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8	Configuration Level  Please insert access code	Switch on the power switch at the back of the device and press simultaneously the operating button to enter the configuration level. Enter the access code "217".
9		Connect the USB flash drive with the PCU LED. Import the file by choosing "Config Import" under "Data Exchange" on the PCU LED