



Thermo forming blanks

All the Dreve materials have a regulatory diameter of 120 mm. All item numbers listed up on the info pages refer to this standard size.

The following extra sizes are available on request:

- blanks with a diameter of 125
- square-shaped blanks with a side length of 120 and 125 mm

The given heating periods:

- apply to pre-heated machines
- can change by the ageing process of the heating elements
- can shorten in accordance with the total warming of the unit

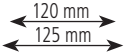
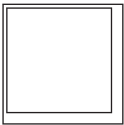
On the front side of the info pages you can find the material for the corresponding application; the item number and packing units are to be found on reverse of the info pages.

In general

Standard size



Extra size



In general

Drufoplast 2 / 3 mm

pink

- very break-resistant
- suitable tray handles available

Drufoplast (includes tray handle) 3,0 mm

clear-transparent

- very break-resistant

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufoplast SQ/TE	Vacfoamat U	Vacfoamat 2000	
				
Drufoplast				
2 mm	1:35	1:30	1:05	1:30
3 mm	1:55	1:55	1:20	2:00
Drufoplast (incl. tray handle)				
3 mm	2:05	2:10	1:35	2:10

Base plates

Drufoplast 2 mm

4210Z	pink	15 pieces
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Drufoplast 3 mm

42081Z	pink	30 pieces
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Drufoplast (includes tray handle) **3,0 mm**

4214	transparent	10 pieces
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4215	transparent	100 pieces
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Base plates

Drufoplast 3 mm
pink

- very break-resistant
- suitable tray handles available

Drufoplast (includes tray handle) **3 mm**
clear-transparent
very break-resistant

Warm-up times  in minutes
Cooling times  in minutes and under pressure res. vacuum

	Drufomat SQ/TE	Vacfomat U	Vacfomat 2000	
				
Drufoplast 3 mm	1:55	1:55	1:20	2:00
Drufoplast (incl. tray handle) 3 mm	2:05	2:10	1:35	2:10

Individual trays

Drufoplast 3 mm

42081Z	pink	30 pieces
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Drufoplast (includes tray handle) **3 mm**

4214	transparent	10 pieces
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4215	transparent	100 pieces
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Individual trays

Biolit D 1 / 2 mm

clear-transparent

- material can be sterilised
- predrying required
(4 hours at 80 °C per mm blank thickness)
- clear-transparent
- bonds with acrylate

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Druformat SQ/TE	Vacfomat U	Vacfomat 2000	
				
Biolit D				
1 mm	1:45	1:45	1:35	1:45
2 mm	2:15	2:15	2:05	2:15

Bandage plates

Biolit D 1 mm

4260	clear-transparent	10 pieces
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Biolit D 2 mm

4262	clear-transparent	10 pieces
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Bandage plates

Biolon 0,5 / 0,75 mm

clear-transparent

- lightly flexible consistency
- clear-transparent
- bonds with acrylate

Drufofen H 0,6 / 0,8 mm

natural coloured

- hard-flexible consistency
- burns without residue
- available in Ø 42 mm for manual adapters
- bonds with acrylate

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufofen SQ/TE	Vacfofen U	Vacfofen 2000	
				
Biolon				
0,5 mm	1:00	0:55	1:00	1:00
0,75 mm	1:05	0:55	1:05	1:00
Drufofen H				
0,6 mm	1:30	1:20	1:00	1:20
0,8 mm	1:40	1:50	1:10	1:50

Production of temporary

Biolon 0,5 mm

42300	clear-transparent	20 pieces
423001	clear-transparent	50 pieces

Biolon 0,75 mm

42303	clear-transparent	20 pieces
423031	clear-transparent	40 pieces

Drufofen H 0,6 mm

423641	natural coloured	40 pieces
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Drufofen H 0,8 mm

423681	natural coloured	40 pieces
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Production of temporary

Biolit D 2 mm

clear-transparent

- material can be sterilised
- predrying required
(4 hours at 80 °C per mm blank thickness)
- clear-transparent
- bonds with acrylate

Biolon 2 / 3 mm

clear-transparent

- lightly flexible consistency
- clear-transparent
- bonds with acrylate

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufomat SQ/TE	Vacfomat U	Vacfomat 2000	
				
Biolit D 2 mm	2:15	2:15	2:05	2:15
Biolon 2 mm	1:45	1:50	1:30	1:50
3 mm	2:15	2:20	2:00	2:20

Orthodontic devices

Biolit D 2 mm

4262	clear-transparent	10 pieces
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Biolon 2 mm

42398	clear-transparent	15 pieces
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423991	clear-transparent	50 pieces
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Biolon 3 mm

4241	clear-transparent	10 pieces
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42411	clear-transparent	30 pieces
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Orthodontic devices

Biolit D 1 / 2 mm

clear-transparent

- material can be sterilised
- predrying required
(4 hours at 80 °C per mm blank thickness)
- clear-transparent
- bonds with acrylate

Biolon 2 mm

clear-transparent

- lightly flexible consistency
- clear-transparent
- bonds with acrylate

Drufoplast (includes tray handle) **3 mm**

clear-transparent

- very break-resistant

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufoformat SQ/TE	Vacfoformat U	Vacfoformat 2000	
				
Biolit D				
1 mm	1:45	1:45	1:35	1:45
2 mm	2:15	2:15	2:05	2:15
Biolon				
2 mm	1:45	1:50	1:30	1:50
Drufoplast (incl. tray handle)				
3 mm	2:05	2:10	1:35	2:10

X-ray splints

Biolit D 1 mm

4260	clear-transparent	10 pieces
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Biolit D 2 mm

4262	clear-transparent	10 pieces
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Biolon 2 mm

42398	clear-transparent	15 pieces
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423991	clear-transparent	50 pieces
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Drufoplast (includes tray handle) **3 mm**

4214	transparent	10 pieces
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4215	transparent	100 pieces
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X-ray splints

Drufolen W 0,65 / 0,8 mm

blue or natural coloured

- soft-flexible consistency
- burns without residue
- does not bond with following blanks

UZF Underlining blanks 0,1 mm

red

- very thin, only thermoformable in combination with other blanks
- available in Ø 42 mm for manual adapters

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufomat SQ/TE	Vacfomat U	Vacfomat 2000	
				
Drufolen W				
0,65 mm	1:15	1:05	0:50	2:00
0,8 mm	1:25	1:20	1:05	2:00
UZF	Data of the 2nd blank apply			
0,1 mm				

Space maintainers

Drufofen W 0,65 mm

423461B	blue	40 pieces
423461N	natural coloured	40 pieces

Drufofen W 0,8 mm

423481B	blue	40 pieces
423481N	natural coloured	40 pieces

UZF Underlining blank 0,1 mm

42470	red	100 pieces
42470-42	red (Ø 42 mm)	100 pieces

Space maintainers

Drufofen H 0,6 / 0,8 mm

natural coloured

- hard-flexible consistency
- burns without residue
- available in Ø 42 mm for manual adapters

Drufofen W 0,45 / 0,65 / 0,8 / 1 mm

blue or natural coloured

- soft-flexible consistency
- burns without residue
- available in Ø 42 mm for manual adapters

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufofen SQ/TE	Vacfofen U	Vacfofen 2000	
				
Drufofen H				
0,6 mm	1:30	1:20	1:00	1:20
0,8 mm	1:40	1:50	1:10	1:50
Drufofen W				
0,45 mm	1:10	0:50	0:40	1:30
0,65 mm	1:15	1:05	0:50	2:00
0,8 mm	1:25	1:20	1:05	2:00
1 mm	1:40	1:40	1:20	2:30

Matrix

Drufole H 0,6 mm

423641	natural		40 pieces
42374N-42	natural	(Ø 42 mm)	150 pieces

Drufole H 0,8 mm

423681	natural		40 pieces
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Drufole W 0,45 mm

423441N	natural		40 pieces
42384N-42	natural	(Ø 42 mm)	150 pieces

Drufole W 0,65 mm

423461N	natural		40 pieces
42386N-42	natural	(Ø 42 mm)	100 pieces
423461B	blue		40 pieces

Drufole W 0,8 mm

423481N	natural		40 pieces
42388N-42	natural	(Ø 42 mm)	100 pieces
423481B	blue		40 pieces

Drufole W 1 mm

423401N	natural		30 pieces
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Matrix

BioBleach® hard 0,5 mm

clear-transparent

- for manufacturing of hard bleaching- / medical splints ending at the gingival margin
- soft-flexible, also suitable for situations with slight undercuts
- clear-transparent
- bonds with acrylate

BioBleach® soft 1,00 mm

transparent

- for manufacturing of soft remaining bleaching- / medical splints exceeding the gingival margin
- high form constancy, 95 Shore A

Drufosoft® 1 / 1,5 mm

transparent

- soft-remaining, 82 Shore A
- high power of retraction
- can be laminated

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufomat SQ/TE	Vacfomat U	Vacfomat 2000	
				
BioBleach® hard 0,5 mm	1:00	0:55	1:00	1:00
BioBleach® soft 1 mm	1:05	1:05	0:50	3:00
Drufosoft® 1 mm	0:45	0:40	0:40	3:00
1,5 mm	1:00	0:55	0:50	3:00

Bleaching

BioBleach® hard 0,5 mm

4294	clear-transparent	20 pieces
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BioBleach® soft 1 mm

4300	transparent	20 pieces
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Drufosoft® 1 mm

4245	transparent	20 pieces
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42451	transparent	50 pieces
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Drufosoft® 1,5 mm

4252	transparent	20 pieces
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42531	transparent	50 pieces
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Bleaching

Biolit D 1 / 2 mm

clear-transparent

- material can be sterilised
- predrying required
(4 hours at 80 °C per mm blank thickness)
- clear-transparent
- bonds with acrylate

Biolon 0,75 / 1,0 / 1,5 / 2,0 / 3,0 mm

clear-transparent

- lightly flexible consistency
- clear-transparent
- bonds with acrylate

Drufosoft® pro 3 mm

transparent

- very hard-flexible, 95 Shore A
- high power of retraction
- can be laminated

Kombiplast 1,8 / 3 mm

transparent

- hard surface, soft rear side for
higher wearing comfort
- bonds with acrylate

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufomat SQ/TE	Vacfomat U	Vacfomat 2000	
				
Biolit D				
1 mm	1:45	1:45	1:35	1:45
2 mm	2:15	2:15	2:05	2:15
Biolon				
0,75 mm	1:05	0:55	1:05	1:00
1 mm	1:10	1:00	1:10	1:10
1,5 mm	1:20	1:30	1:20	1:20
2 mm	1:45	1:50	1:30	1:50
3 mm	2:15	2:20	2:00	2:20
Drufosoft® pro				
3 mm	2:15	2:20	1:45	7:00
Kombiplast				
1,8 mm	1:30	--	1:05	2:30
3 mm	1:50	--	1:50	2:30

Splint therapy

Biolit D 1 mm

4260	clear-transparent	10 pieces
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Biolit D 2 mm

4262	clear-transparent	10 pieces
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Biolon 0,75 mm

42303	clear-transparent	20 pieces
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423031	clear-transparent	40 pieces
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Biolon 1 mm

42396	clear-transparent	20 pieces
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423971	clear-transparent	50 pieces
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Biolon 1,5 mm

42402	clear-transparent	20 pieces
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424021	clear-transparent	50 pieces
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Biolon 2 mm

42398	clear-transparent	15 pieces
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423991	clear-transparent	50 pieces
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Biolon 3 mm

4241	clear-transparent	10 pieces
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42411	clear-transparent	30 pieces
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Drufosoft® pro 3 mm

4230	transparent	10 pieces
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Kombiplast 1,8 mm

4290	transparent	10 pieces
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Kombiplast 3 mm

4291	transparent	10 pieces
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Splint therapy

Biolon 2 mm

- used as rigid intermediate blank for improved force allocation
- lightly flexible consistency
- clear-transparent
- bonds with acrylate

Drufosoft®

- constantly soft, 82 Shore A
- high power of retraction
- can be laminated

Available transparent or coloured:

Drufosoft® 2 / 3 / 4 mm

Drufosoft® colour 3 mm

- available in many different colours (see colour map)

Drufosoft® bicolour 3 mm

- available in different colour combinations (see colour map)

Drufosoft® tricolour 3 mm

- available in different colour combinations (see colour map)

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufomat SQ/TE	Vacfomat U	Vacfomat 2000	
				
Biolon 2 mm	1:45	1:50	1:30	1:50
Drufosoft® transparent 2 mm	1:05	1:10	1:00	3:30
3 mm	1:50	1:40	1:20	6:00
4 mm	2:10	2:15	1:30	7:00
Drufosoft® colour/ bicolour/ tricolour 3 mm	1:35-1:50	1:20-1:35	0:55-1:10	6:00

Mouthguards

Biolon 2 mm

42398	clear-transparent	15 pieces
423991	clear-transparent	50 pieces

Drufosoft® 2 mm

4250	transparent	15 pieces
42511	transparent	50 pieces

Drufosoft® 3 mm

4248	transparent	10 pieces
42481	transparent	30 pieces

Drufosoft® 4,0 mm

42472	transparent	15 pieces
424901	transparent	75 pieces

Drufosoft® colour 3 mm

4248-2	neon red	10 pieces
4248-3	neon green	10 pieces
4248-4	neon yellow	10 pieces
4248-5	blue	10 pieces
4248-6	yellow	10 pieces
4248-7	black	10 pieces
4248-8	white	10 pieces
4248-9	pink	10 pieces
4248-17	red	10 pieces
4248-18	turquoise	10 pieces
4248-19	gold	10 pieces
4248-20	silver	10 pieces
4248-21	blue-opaque	10 pieces
4248-22	green	10 pieces
4248-23	lilac	10 pieces
4248-24	light-blue	10 pieces
4248-25	bordeaux	10 pieces

Drufosoft® bicolour 3 mm

4270-11	yellow / black / yellow	3 pieces
4270-12	white / blue / white	3 pieces
4270-13	red / blue / red	3 pieces

Drufosoft® tricolour 3 mm

4275-14	black / red / yellow	3 pieces
4275-15	blue / white / red	3 pieces
4275-16	red / green / blue	3 pieces

Drufosoft® colourmix 3 mm

4265	1 blank / colour	24 pieces
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Mouthguards

Biolon 0,75 mm

clear-transparent

- lightly flexible consistency
- clear-transparent
- bonds with acrylate

Drufosoft®

- constantly soft, 82 Shore A
- high power of retraction
- can be laminated

Drufosoft® 1,5 / 2 / 3 / 4 mm

transparent

Drufosoft® colour 3 mm

- available in many different colours
(see colour map)

Drufosoft® bicolour 3 mm

- available in many different colours
(see colour map)

Drufosoft® tricolour 3 mm

- available in many different colours
(see colour map)

Drufosoft® pro 3 mm

transparent

- hard-flexible consistency, 95 Shore A
- high power of retraction
- can be laminated

Warm-up times  in minutes

Cooling times  in minutes and under pressure res. vacuum

	Drufomat SQ/TE	Vacfomat U	Vacfomat 2000	
				
Biolon 0,75 mm	1:05	0:55	1:05	1:00
Drufosoft® transparent 1,5 mm	1:00	0:55	0:50	3:00
2 mm	1:05	1:10	1:00	3:30
3 mm	1:50	1:40	1:20	6:00
4 mm	2:10	2:15	1:30	7:00
5 mm	2:45	--	2:00	8:30
Drufosoft® colour/ bicolour/ tricolour 3 mm	1:35-1:50	1:20-1:35	0:55-1:10	6:00
Drufosoft® colour 4 mm	2:20-2:35	2:25-2:40	1:45-2:00	7:10
Drufosoft® pro 3 mm	2:15	2:20	1:45	7:00

Positioner/Retainer

Biolon 0,75 mm

42303	clear-transparent	20 pieces
423031	clear-transparent	40 pieces

Drufosoft® 1,5 mm

4252	transparent	20 pieces
42531	transparent	50 pieces

Drufosoft® 2 mm

4250	transparent	15 pieces
42511	transparent	50 pieces

Drufosoft® 3 mm

4248	transparent	10 pieces
42481	transparent	30 pieces

Drufosoft® 4 mm

42427	transparent	15 pieces
424901	transparent	75 pieces

Drufosoft® 5 mm

4225	transparent	15 pieces
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Drufosoft® colour 3 mm

4248-2	neon red	10 pieces
4248-3	neon green	10 pieces
4248-4	neon yellow	10 pieces
4248-5	blue	10 pieces
4248-6	yellow	10 pieces
4248-7	black	10 pieces
4248-8	white	10 pieces
4248-9	pink	10 pieces
4248-17	red	10 pieces
4248-18	turquoise	10 pieces
4248-19	gold	10 pieces
4248-20	silver	10 pieces
4248-21	blue-opaque	10 pieces
4248-22	green	10 pieces
4248-23	lilac	10 pieces
4248-24	light-blue	10 pieces
4248-25	bordeaux	10 pieces

Drufosoft® colour 4 mm

For ordering this materials, please replace the item number 4248 of Drufosoft® colour 3 mm Drufosoft® bicolour 3 mm by the item number 4247

4270-11	yellow / black / yellow	3 pieces
4270-12	white / blue /white	3 pieces
4270-13	red / blue / red	3 pieces

Drufosoft® tricolour 3 mm

4275-14	black / red / yellow	3 pieces
4275-15	blue / white / red	3 pieces
4275-16	red / green / blue	3 pieces

Drufosoft® colourmix 3,0 mm

4265	1 blank / colour	24 Pieces
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Drufosoft® pro 3 mm

4230	transparent	10 pieces
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